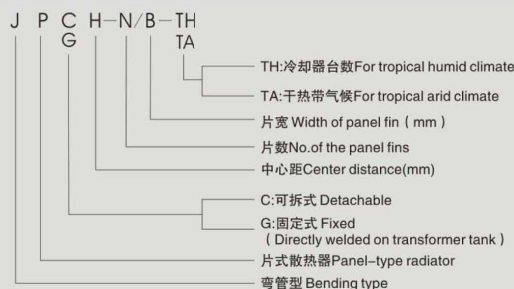




型号说明 Model Meaning



规格:
片宽320mm、480mm、520mm三种规格的散热器；中心距500-4000mm，单组散热器片数5片-35片；可根据客户要求生产满足其特殊要求的散热器，如：弯管、异型、热镀锌、不锈钢散热器等。公司拥有三条滚压线和五条点、缝焊生产线，年生产能力1.5000吨以上。

产品概况 Product Overview

片式散热器作为油浸式变压器产品的冷却散热组件，在国内外得到广泛应用。

本企业产品采用优质冷带制成全波纹板，经合并、点、缝焊成单片，单片与集流管连接采用CO₂气体保护焊外部焊接工艺，彻底解决了原来因为内部焊接而存在焊渣、铁屑，严重影响主机质量的缺陷；并经严格的密封检验、表面处理及热油冲洗工艺，从而全面保证产品质量。

本产品各项技术指标全面满足JB/T5347-1999《变压器用片式散热器行业标准》规定要求。

Slice radiators, the cooling components of oil-immersed type transformer products, are widely used at home and abroad.

The products use high quality cold-strip steel to make into full corrugated steel plate, through the combined welding, point welding and seam welding into a single slice. Single slice and collecting tube are connected by outer-welding technology with the protection of CO₂, and it completely solve the defect problem of welding waste and iron fillings caused by inter-welding which seriously affect the host quality. The product is also by strict seal testing, surface treatment and hot oil flushing process, in order to totally ensure product quality.

The technical indicators of the product fully meet the requirements of JB / T5347-1999 "transformer slice radiator industry standard".

应用范围 Product Overview

该散热器是大、中型电力变压器、电抗器等产品的专用冷却设备，可直接联结在变压器油箱法兰上或独立安装在变压器附近的支架上。片式散热器符合JB/T5347-2013标准